

SunSet 2.0 - ROI/ROCE



- Replace or Upgrade of FFG setup to restore machine functionality
 - Restore Setup operation and regain profit dollars lost to lengthened setup time.
 - Eliminate setup errors and reduce the number of setup steps performed by the operator.
 - Reduce scrap due to inaccurate setups and operator error.
- Annual Profit dollars lost to inoperative setup computer ~\$145,000/yr
 - Lost profit is calculated on :
 - 15 minutes additional setup time (lost time)
 - 5 setups per shift
 - 2 shifts per day
 - 6 days per week
 - \$185 profit per hour
- Return On Capital Employed is 362% w/o considering scrap reduction
- Return on Investment (ROI) is typically less than 4 months